

# Receiving Report

Date: 12-8-17 Batch No: 127149  
 Supplier: Marmen Dart PIO: 17694  
 Packing Slip: Yes ☒ No ☐ Release Note Attached: Yes ☒ No ☐ N/A ☐  
 Invoice: Yes ☐ No ☐ Waybill Attached: Yes ☒ No ☐ N/A ☐  
 Receipt: Cash ☐ Cr ☒ Shipment Complete: Yes ☒ No ☐ N/A ☒  
 QC6 Inspection DAS 16 17/06/20 N/A ☒  
 Work Order 8-3

## Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) Level 12

Production/Admin: 12-8-17  
 Date SP  
 Received/Costing SP  
 Initial SP

Location \_\_\_\_\_

# Purchase Order Receipt Listing

Friday, August 17, 2012 2:13:43 PM

All amounts are calculated in domestic currency.

All Vendors PO ID PO17694 Receipt Dates from 8/17/2012 to 8/17/2012 All Line Item Types

All Item ID/GL/WOs All Rec. Employees All Currencies

Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
<b>Vendor ID \ Vendor Name VC-MAR001 Marmom/Keystone Canada Ltd.</b>											
PO17694	1	No	M304TR0.625W.049 f		8/20/2012 20.0000	8/17/2012 DESJ02	20.0000	\$1.70	0.0000	0	\$34.03
CAD			304 RD Tube 0.625 x f		20.0000	DESJ02		\$34.03	0.0000	0	
			.049 Wall								
			122749								
	2		M6061T6T0.500W.0 f		8/20/2012 200.0000	8/17/2012	200.0000	\$1.90	0.0000	0	\$380.38
			49								
	No		6061-T6 RD Tube f		200.0000	DESJ02		\$380.38	0.0000	0	
			.500 x.049W								
			122749								
	3		M6061T6T1.000W06 f		8/20/2012 24.0000	8/17/2012	24.0000	\$3.92	0.0000	0	\$94.17
			5								
	No		6061T6 RD TUBE f		24.0000	DESJ02		\$94.17	0.0000	0	
			1.00 x .065w								
			122749								
<b>Total Received Quantity:</b> <b>Total Qty to Inspect (PO U/M):</b> <b>Total Reject Quantity:</b> <b>Total Receipt Value:</b> <b>Total Balance Due Quantity:</b>											244.0000 0.0000 0.0000 \$508.59 0.0000


**Marmon/Keystone Canada Inc.**

ACIERS SPÉCIALISÉS

 290 Chemin du Tremblay  
 Boucherville QU CAN J4B 5X9  
 TEL. 514/527-9153  
 FAX. 450/641-4357

 PAGE... 1  
 Order : 1120912  
 Date... 08/16/2012

**PACKING SLIP**
**SOLD TO:**

 DART AEROSPACE LTD  
 1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

**SHIPPED TO:**

 DART AEROSPACE LTD  
 1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

SHIP VIA		F.O.B.	SALESPERSON	YOUR ORDER NO.	
TST OVERLAND #222212		BOUCHERVILLE	G. Dulude	PO17694	
Ordered	Description	Number Pieces	Quantity Shipped	Back Ordered	
01	Fax all papers to Linda Lacelle 613-632-1053 rev:01/11 GD  STAINLESS STEEL SEAMLESS TUBE SMLS TUBE 304L 5/8 X .049 A213 STS .625 .049 304L Tariff Number: 7304.41.19.90 Cust. part#.: M304TRO.625W.049 HT#..... YT13484 Total...	1 1	20/FT 20/FT		
02	ALUMINUM SMLS TUBE ATS .500 .049 D6061 Tariff Number: 7608.20.00.00 Cust. part#.: M6061T6T0.500W.049 HT#..... F00010483 Total...	17 17	204/FT 204/FT		
03	ALUMINUM SMLS TUBE ATS 1.000 .065 D6061 Tariff Number: 7608.20.00.00 Cust. part#.: M6061T6T1.000W065 HT#..... F00013691 Total...	2 2	24/FT 24/FT		

No. of Bdls/Pieces

1 / 0

Total Weight.....:

28

Customers:-



A Marmon Distribution Services / Berkshire Hathaway Company



# SHANGHAI CRYSTAL PALACE PIPE CO., LTD

LAO GANG, PUDONG NEW AREA DISTRICT, SHANGHAI, CHINA

## MILL TEST CERTIFICATE

CRYSTAL PALACE

ISO9001:2008 ; PED Material CERTIFICATE (No.: QAC0021058/A)

DATE OF ISSUE: 2012/1/21

CUSTOMER: MARMON/KEYSTONE CANADA INC.

CERTIFICATE NO.: 2011-11-4-B-1

P.O. NO.: BN2641

ORDER NO.: 2011-11-004-B

COMMODITY: STAINLESS STEEL SEAMLESS TUBING

GRADE: ASTM A213-10g TP304/TP304L

CONDITION: COLD FINISH / SOLUTION TREATED / PICKLED / PLAIN END / OD POLISHED 400 GRIT

HEAT NO.: Y113484

### CHEMICAL CONTENTS (WT%)

ELEMENTS	C	Mn	P	S	Si	Ni	Cr
SPECIFICATION	≤ 0.035	≤ 2.00	≤ 0.040	≤ 0.030	≤ 0.75	8.0-12.0	18.0-20.0
RESULTS (LADLE)	0.025	0.77	0.038	0.008	0.37	8.08	18.11

### PHYSICAL PROPERTIES

Dimensions			Bundle No.	Pieces	Weight (kg)	0.2%YS (Mpa)	TS (Mpa)	EL (%)	FLARING TEST	FLATTENING TEST	HARDNESS HRB	EDDY CURRENT TEST TO E626 (100%)
O.D. (inch)	W.T. (inch)	Length (feet)										
0.625	0.049	20	P11-12-62	250	691	295	695	60.5	OK	OK	75	OK

### REMARKS:

AS PER ASTM A213-10g/ASME SA213-10  
WALL THICKNESS TOLERANCE AS PER ASTM A269-10  
IN COMPLIANCE TO NACE MR0175-2003  
IC TEST TO ASTM A262 PRACTICE E  
SOLUTION HEAT TREATMENT: 1050°C X 1.5hr/min  
NO WELD REPAIR WAS PERFORMED  
FREE FROM MERCURY CONTAMINATION  
COUNTRY OF ORIGIN: CHINA  
MILL TEST CERTIFICATE TO EN 10204/3.1  
INVOICE NO. YK-12-01-53

1. WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS BEEN TESTED AND THE TEST RESULTS ARE IN COMPLIANCE WITH THE TERMS OF THE PURCHASE ORDER OR CONTRACT  
2. THE CERTIFICATE SHALL NOT BE REPRODUCED, EXCEPT IN FULL, WITHOUT THE WRITTEN APPROVAL OF THE COMPANY.

SHANGHAI CRYSTAL PALACE PIPE CO. LTD

QC REVIEWED

MAR 6 2012

MANAGER OF QUALITY ASSURANCE DEPARTMENT

**KAISER**  
**ALUMINUM**  
**FABRICATED PRODUCTS**KAISER ALUMINUM  
FABRICATED PRODUCTS, LLC  
5205 KAISER DRIVE  
KALAMAZOO, MI 49048**CERTIFIED TEST REPORT**<http://Online.KaiserAluminum.com>

CUSTOMER PO NUMBER: <b>61-17139-1</b>		CUSTOMER PART NUMBER: <b>AT/1.065/734</b>		PRODUCT DESCRIPTION: <b>Seamless Tube/Pipe</b>	
KAISER ORDER NUMBER: <b>607344</b>	LINE ITEM: <b>001</b>	SHIP DATE: <b>01/04/2012</b>	KAISER LOT NUMBER: <b>F00013691</b>	ALLOY: <b>6061</b>	TEMPER: <b>T8</b>
WEIGHT SHIPPED: <b>644.000 LB</b>	QUANTITY: <b>239.000 PCS</b>	B/L NUMBER: <b>602261</b>	DIAM/DIAF/THKMS: <b></b>	WIDTH: <b></b>	LENGTH: <b>12.000 FT</b>
SHIP TO: <b>MARMON/KEYSTONE CORP 32944 US HIGHWAY 6 SPRING VALLEY, IL 61362 USA</b>			SOLD TO: <b>MARMON/KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA</b>		

**Actual Physical Properties**

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CONDUCT.	BEND
F00013691	0001	1	44.1	40.8	14.0	N/A	N/A	N/A

**Chemical Composition (wt%), Aluminum Remainder**

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ba	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
D69692	.62	.33	.23	.06	.96	.07	.05	.02	.00	.00	.00	.01	.02

**Applicable Requirements:**

Description: MADE IN USA

OD: 1.000"; Wall: 0.065"; Round @

AMS-4082P ASTM-B210-04 WW-T-700/6F

WE TAKE EXCEPTION TO PARA. 5.2.1., Per AMS-4082P, WAS NOT OILED.

THE FOLLOWING SPECIFICATIONS HAVE BEEN MADE INACTIVE OR

CANCELLED: MIL-T-7081, WW-T-700F/GEN, WW-T-700/2E, WW-T-700/3F,

WW-T-700/4F, WW-T-700/5E, WW-T-700/6F, and WW-T-700/7B.

COMPLIES TO DIN EN 10204 JAN 2005

COMPLIES TO DFAR 252.225-7001 and DFAR 252.225-7014

No Weld Repair. Mercury Free.

**Miscellaneous Notes**

MANUFACTURED IN USA (CHANDLER, AZ) MELTED IN USA

Plant Serial: 00022755  
Kaiser Order Number: 607344  
Line Item: 001

ATS 1.000 .065 Round FL

**KAISER  
ALUMINUM  
FABRICATED PRODUCTS**

KAISER ALUMINUM  
FABRICATED PRODUCTS, LLC  
5205 KAISER DRIVE  
KALAMAZOO, MI 49048

**CERTIFIED TEST REPORT**

<http://Online.KaiserAluminum.com>

**CERTIFICATION**

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms & conditions of sale. Test reports are on file subject to examination.

Alex Yeh, Quality & Technology Manager



Q. C. I.

# KAISER ALUMINUM

FABRICATED PRODUCTS

*Best in Class*

## CERTIFIED TEST REPORT

<http://Certs.KaiserAluminum.com>

KAISER ALUMINUM  
FABRICATED PRODUCTS, LLC  
6573 W. WILLIS ROAD  
CHANDLER, AZ 85226

CUSTOMER PO NUMBER: 81-13674-2		CUSTOMER PART NUMBER: AT7.5.049/734		PRODUCT DESCRIPTION: Seamless Tube/Pipe	
KAISER ORDER NUMBER: 206785	LINE ITEM: 002	SHIP DATE: 01/03/2011	KAISER LOT NUMBER: F00010483	ALLOY: 6061	TEMPER: T6
WEIGHT SHIPPED: 624.000 LB	QUANTITY: 639.000 PCS	BL NUMBER: 206635	DIAM/DAF/THKNS: 	WIDTH: 	LENGTH: 12.000 FT
SHIP TO: MARMON/KEYSTONE CORP 32944 US HIGHWAY 6 SPRING VALLEY, IL 61362 USA			SOLD TO: MARMON/KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA		

### Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CON%IACS	BEND
F00010483	0001	1	43.7	40.5	14.0	N/A	N/A	N/A

### Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ca	Tot
Maximum	0.30	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
D68734	.64	.30	.22	.05	1.00	.07	.04	.02	.00	.00	.00	.00	.02

Pto →

### CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ("Kaiser") hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms conditions of sale. Test reports are on file subject to examination.

Nathaniel Stevens, Quality Manager

Plant Serial: 00009121

Kaiser Order Number: 206785

Line Item: 002

Page 1 of 2

ATS .500 .049 D6061 T6

OR-REF#  
SLSPRS#

INTL...

To:

03/28/2012 FROM: MARMON/KEYSTONE CORPORATION

M/R-ORD  
C/P.O.#  
C PART#

# KAISER ALUMINUM FABRICATED PRODUCTS

KAISER ALUMINUM  
FABRICATED PRODUCTS, LLC  
6573 W. WILLIS ROAD  
CHANDLER, AZ 85226

*Best in Class*

**CERTIFIED TEST REPORT**  
<http://Certs.KaiserAluminum.com>

## Applicable Requirements:

Description: MADE IN USA

OD: 0.500"; Wall: 0.049"; Round 0

AMS-4082P ASTM-B210-04 WW-T-700/6F

WE TAKE EXCEPTION TO PARA. 5.2.1. PER AMS 4082P, WAS NOT OILED.

THE FOLLOWING SPECIFICATION HAVE BEEN MADE INACTIVE OR

CANCELLED: MIL-T-7081, WW-T-700F/GEN. WW-T-700/2E, WW-T-700/3F,  
WW-T-700/4F, WW-T-700/5E, WW-T-700/6F, WW-T-700/7B.

COMPLIES TO DIN EN 10204 JAN 2005

COMPLIES TO DFAR 252.225-7001 and DFAR 252.225-7014

No Weld Repair. Mercury Free.

## Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA

Q. C. REVIEWED

## CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ("Kaiser") hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgment form. Any warranty is limited to that shown on Kaiser's general terms & conditions of sale. Test reports are on file subject to examination.

Nathaniel Stevens, Quality Manager

*Nathaniel Stevens*

Plant Serial: 00009121

Kaiser Order Number: 206785

Line Item: 002

Page 2 of 2

OR, REF  
SISPRS

101

INITIALS

03/28/2011 From: MARMON/KEYSTONE CORPORATION

M/K OR  
CIP.O.S  
C PARTS



**DART**  
aerospaceDart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053**PURCHASE ORDER**Purchase Order ID **PO17694**Purchase Order Date 8/15/12  
PO Print Date 8/15/12

Page Number 1 of 2

## Order From :

MARMON/KEYSTONE CANADA LTD.  
290 CHEMIN DU TREMBLAY  
BOUCHERVILLE, QC J4B 5X9  
CA

VC-MAR001

Contact Name  
Vendor Phone  
Vendor Fax  
Vendor Account Nbr800 361 8142  
450 641 4357Buyer  
Requisition Nbr  
Tax Resale Nbr  
Terms  
Currency  
FOBChantal Lavoie  
10127-2607  
Net 30  
CAD  
Destination-Collect

## Ship To :

DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA**FAKED**  
08/15/12

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	M304TR0.625W.049	304 RD Tube 0.625 x .049 Wall	8/20/12 Yes	20.00 f	TST ground	\$1.7000	\$34.00
		Special Inst:	MATERIAL: AISI 304/316 SS SEAMLESS ROUND TUBING AS PER ASTM A213 OR ASME SA213 OR ASTM A269				
2	M6061T6T0.500W.049	6061-T6 RD Tube .500 x.049W	8/20/12 Yes	200.00 f	TST ground	\$1.9000	\$380.00
		Specia' Inst	MATERIAL: 6061-T6 OR 6061-T62 SEAMLESS TUBING PER WW-T-700/6 OR AMS 4080 OR AMS 4082 OR QQ-A-200/8 OR QQ-A-225/8				
3	M6061T6T1.000W065	6061T6 RD TUBE 1.00 .065w	8/20/12 Yes	24.00 f	TST ground	\$3.9200	\$94.08

Change Nbr:

1

Change Date: 8/15/12

No substitution or deviation without  
consent.  
Certificate of Conformity or Material  
Certification required **YES** NO

**DART**  
aerospaceDart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053**PURCHASE ORDER**Purchase Order ID **PO17694**

Purchase Order Date 8/15/12

PO Print Date 8/15/12

Page Number 2 of 2

**Order From :**MARMON/KEYSTONE CANADA LTD.  
290 CHEMIN DU TREMBLAY  
BOUCHERVILLE, QC J4B 5X9  
CA

VC-MAR001

**Contact Name****Vendor Phone****Vendor Fax****Vendor Account Nbr**

800 361 8142

450 641 4357

**Buyer****Requisition Nbr****Tax Resale Nbr****Terms****Currency****FOB**

Chantal Lavoie

10127-2607

Net 30

CAD

Destination-Collect

**Special Inst:**MATERIAL: 6061-T6 OR 6061-T62  
SEAMLESS TUBING PER  
WW-T-700/6 OR AMS 4080 OR AMS 4082  
OR  
QQ-A-200/8 OR QQ-A-225/8**PO Total:****\$508.08**MATERIAL CERTIFICATION  
REQ'D UPON DELIVERY

80128-17

Change Nbr:

1

Change Date: 8/15/12

No substitution or deviation without  
consent.Certificate of Conformity or Material  
Certification required **YES** NO